



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-061
Job Sheet 180003



Part No: D206-781-061

Job Qty: 10 ea

Part Name: Baggage Compartment Protectors - Floor & Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG DSI9649 REV A, IIN-D407-781 REV D IPP RevA: new issue DD 09.12.02 verified by:EC IPP REV:B
13.05.01 chg002 ECN13-557 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	10 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1-2		
120	QC	10 pcs	7/20/18	7/20/18	0.00	0.00	QC4		
125	DC	10 pcs	7/20/18	7/20/18	0.00	0.00	DC		
130	Packaging	10 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1		
140	QC21-FG	10 Ea	7/20/18	7/20/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-061
Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-061

Fg025

JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-781-031	Baggage Compartment Protectors - Floor	10 Ea (1 ea)	90-Start up Operation	5089475
D206-781-041	Baggage Compartment Protector - Wall	10 Ea (1 ea)	90-Start up Operation	5090748

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-781-031	10	0	0
	D206-781-041	10	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐		
Date : _____	Step #: _____	Part: D206-781-061 Job No: 180003 Serial No/Batch: S090820 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/11/18		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
Root Cause				
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No ☐ Ope ☐ Offs ☐ Supp ☐ Traini. ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Loss/Surge ☐ Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____				